



Portogruaro (Venezia)



Mulino di Belfiore - Pramaggiore

*I LUOGHI lungo la Strada dei Vini Lison-Pramaggiore*



FONDO EUROPEO AGRICOLO PER LO SVILUPPO RURALE: L'EUROPA INVESTE NELLE ZONE RURALI

**Titolo:**  
Studio di fattibilità per il rilancio della Strada dei Vini Lison - Pramaggiore e la realizzazione di un'iniziativa di comunicazione per la valorizzazione dello specifico terroir.

tav. n°

**5**

**Oggetto:**  
Stato di Progetto:  
Design bottiglia "LISON DOCG" - personalizzazioni / graphic design

data: Marzo 2025

scala:

**Committente:** VeGAL - Gruppo Azione Locale Venezia Orientale  
Via Cimetta, n° 1  
30026 Portogruaro (VENEZIA)



Collaboratori:



ARCH. ROBERTO PESCAROLLO  
progettista - coordinatore

Dott. Paolo Ziliotto, agronomo  
Dott. Raffaele Foglia, commercialista  
Arch. Alessandro Zuin, progettista  
Dott. Lucio Bonato, geografo  
Dott. Paolo Palma / Metodo Studio srl, grafica  
Dott. Marco Vescovi / Promoservice srl, web e App.



Via Delle Industrie, 19 B - VEGA, 30175 VENEZIA tel/fax: +39 041 930255 email: rprstudio@gmail.com

# TAV 5

**Stato di progetto:  
Design bottiglia  
"LISON DOCG"  
personalizzazioni/  
graphic design**

# Tipologia bottiglia

Il tema della **sostenibilità** diviene elemento di riferimento per la realizzazione della bottiglia di rappresentanza Strada dei vini Lison-Pramaggiore, e nello specifico per il **Lison DOCG, e il suo packaging**.

Per la bottiglia si è optato per delle forme tradizionali, ma leggermente rivisitate, nelle varianti **borgognotta, renana**, tutte caratterizzate dall'**utilizzo di grande percentuale di vetro riciclato**. Notiamo infatti come oramai tutte le vetrerie utilizzano percentuali di vetro richinato nella miscela vetrosa che immettono nei loro forni, con **valori di oltre l'80%** della massa complessiva, e con prezzi molto più competitivi rispetto a le soluzioni quali "wild glass", vetro riciclato

al 100% post-consumo (PCR). Segnaliamo inoltre che talvolta tale tipologia di vetro riporta piccoli elementi di difetto della lavorazione della componente vetro. Si sono inoltre verificati soluzioni di contenitori da 0.75CL più leggeri rispetto a quelli attualmente in commercio (**375-390gr/BTL rispetto alla media 450/500gr**), proposti dall'azienda **Wiegand-Glas**.

Wiegand Glas sviluppa soluzioni personalizzate nel settore vetro per e con i diversi clienti.

Negli ultimi anni l'azienda si è affermata nel mercato internazionale per la produzione di bottiglie alleggerite per vini fermi e vini frizzanti.

Relativamente alle percentuali di vetro riciclato contenute nei prodotti Wiegand-Glas, evidenziamo:

- Vetro verde: fino al 98 %
- Vetro marrone e uvag/oliv: fino al 93,5 %
- Vetro bianco: fino al 92,5 %

Nella media ogni contenitore in vetro prodotto da Wiegand-Glass contiene il **78,8 % di vetro riciclato**.

Inoltre, la caratteristica in termini di leggerezza della bottiglia incide su parametri del carbon footprint.

**NOTA BENE: ciascun produttore andrà ad applicare sulla bottiglia prescelta la propria specifica etichetta per tipologia di vino.**

# Wiegand-Glas Supplier's Declaration of Compliance for Glass Packaging

Ecology position paper  
Wiegand-Glashüttenwerke GmbH



Our locations in the heart of the Franconian Forest and the Thuringian Forest commit us to environmental protection. That is why we pay the same attention to the preservation of pure air, a clean landscape and clear water as we do to the quality of our products.

The following is an overview of the efforts of Wiegand-Glashüttenwerke GmbH in the field of ecology:

- The direct specific CO<sub>2</sub> emissions (gate-to-gate) assignable to container glass production were reduced by 11 % between 2013 and 2020.
- On average, each bottle of Wiegand-Glashüttenwerke GmbH consists of 75.8 % recycled waste glass (2020):
  - Average proportion of waste glass in Germany: 60 %<sup>1</sup>
  - Average proportion of waste glass in Europe (2012): 52 %<sup>2</sup>
 For every 10 % of cullet used, the energy consumption of the melting tanks is reduced by 2.5 % to 3 %<sup>3</sup> and CO<sub>2</sub> emissions by up to 3.5%.
- Green glass is produced with up to 97.5 % cullet, amber glass with up to 93.5 % cullet and flint glass with up to 92.5% cullet.
- The high proportions of cullet are only possible due to the two company-owned waste glass processing plants. In 2020, 615,000 t of processed waste glass could be recovered through these plants. This corresponds to a saving in primary raw materials of 770,000 t.<sup>4</sup>
- At the Steinbach am Wald, Großbreitenbach and Ernstthal plants, only natural gas is used as a fossil fuel to fire the melting tanks. By the end of 2021, the Schleusingen plant will also be converted to natural gas as a fossil fuel. As an interim target, heavy fuel oil consumption was reduced by 70 % in 2020. Natural gas causes almost 30% lower CO<sub>2</sub> emissions than heavy oil.
- Glass is an infinitely recyclable material.
- In addition to recycled waste glass, the materials almost exclusively used are natural, mineral and regionally mined and produced raw materials.
- One cullet preheater and two batch/cullet preheaters are installed at the Steinbach am Wald site. In these, the exhaust air from the melting tanks flows through a further heat exchanger following the regenerators/recuperators (heat exchangers for preheating the combustion air). Either only the cullet (cullet preheater) or the batch and the cullet (batch/cullet preheater) are preheated there. Thanks to the batch and cullet preheater installed at tank 1 in 2011,

<sup>1</sup> <https://www.bvglas.de/ueber-glas/die-branchen/behaeltermglas/>

<sup>2</sup> Life Cycle Assessment of Container Glass in Europe – Methodological report; FEVE

<sup>3</sup> Merkblatt über die Besten Verfügbaren Techniken (BVT) bei der Glasherstellung

<sup>4</sup> Annahme Schmelzverlust Primärrohstoffe 20%

page 1 of 3

W-0028-CE Rev.3 vom 07.06.2021  
 Gedruckte Vorgabedokumente unterliegen nicht dem Änderungsdienst.  
 Die aktuelle Ausgabe befindet sich unter WeShare.

Ecology position paper  
Wiegand-Glashüttenwerke GmbH



energy savings of between 10% and 13% were achieved after having gone through a phase of optimisation.

- At the Großbreitenbach site, the waste heat from the exhaust air of the melting tanks is recovered by several waste heat boilers. In addition to heating the production buildings, the waste heat from PET-Verpackungen GmbH Deutschland is used to generate process cooling. From commissioning (2014) up to and including 2020, 103.7 GWh of waste heat have already been recovered. This corresponds to an avoidance of 20,944 t of CO<sub>2</sub>.<sup>5</sup>
- At the Schleusingen site one heat recovery system for the exhaust air from the melting tanks was put in operation in 2020. At the Ernstthal site one heat recovery system is planned.
- The waste air from the melting tanks is collected and fed to eight waste gas purification plants (five electrostatic precipitators, one electrostatic precipitator with downstream honeycomb catalyst and two ceramic candle filters).
- At the Steinbach am Wald plant, a new flue gas cleaning system (ceramic candle filter) was commissioned in 2018. Here the denitrification as well as the desulphurization and dedusting of the exhaust air of two melting tanks are carried out in one cleaning stage. At the beginning of 2019, an existing flue gas cleaning system (electrostatic precipitator) at the Ernstthal site was extended by an additional honeycomb catalyst. In the first half of 2020 another ceramic candle filter was put into operation at the Schleusingen plant. These three measures will further reduce dust and NO<sub>x</sub> emissions in particular.
- At the Steinbach am Wald site, the largest melting tank is designed as a LO-NO<sub>x</sub>® Melter. The tank design achieves NO<sub>x</sub> emissions below 500 mg/Nm<sup>3</sup>. With conventional horseshoe fired furnaces, such low NO<sub>x</sub> emissions can only be achieved by secondary measures (additional exhaust gas purification stage).
- The specific water consumption is 0.225 m<sup>3</sup>/t<sub>melt</sub> (2020). The minimum value of 0.3 m<sup>3</sup>/t<sub>melt</sub> specified in the Code of Best Available Techniques for Glass Production is thus undercut by 25 %. Wiegand-Glashüttenwerke GmbH will reduce the specific water consumption by another 35% by the end of 2022.
- Wiegand-Glashüttenwerke GmbH is participant in the Thuringia Sustainability Agreement, a member of the Environmental Pact of Bavaria and actively involved in one energy efficiency network.
- Wiegand-Glashüttenwerke GmbH operates an energy management system according to DIN EN ISO 50001 and an environmental management system according to DIN EN ISO 14001.

<sup>5</sup> Berechnung anhand des Brennstoff-Benchmark (56,11 CO<sub>2</sub>/TJ) der 3. Handelsperiode des EU ETS

page 2 of 3

W-0028-CE Rev.3 vom 07.06.2021  
 Gedruckte Vorgabedokumente unterliegen nicht dem Änderungsdienst.  
 Die aktuelle Ausgabe befindet sich unter WeShare.

## Wiegand-Glas Ecology position paper

Date: January 3, 2023  Page 1 of 4

## Wiegand-Glas

### Supplier's Declaration of Compliance for Glass Packaging

BV-Glas Standard sheet T 116 dated 6 December 2022

#### 1. Confirmation of compliance with food laws and regulations

Legal bases, regulations and directives:

- German Food and Feed Code (LFGB), 15 September 2021 (Federal Law Gazette (BGBl.) I, p. 4253), as amended most recently by Art. 7 of the Act of 27 September 2021 (BGBl. I p. 4530)
- Sect. 30 LFGB; Prohibitory Provisions for the Protection of Health
- Sect. 31, clause 1 LFGB; Migration of Substances into Food

We confirm that no substances which can be hazardous to health or affect the taste, odour or appearance of the packaged product migrate from the glass containers manufactured by us under normal or foreseeable conditions of use within the meaning of the above-mentioned laws and regulations.

#### 2. Packaging legislation

Legal bases, regulations and directives:

- Article 11 of the European Packaging Directive 94/62/EU of 20 December 1994 (as amended by Directive 2018/852 of 30 May 2018) in conjunction with the Decisions of the EU Commission 2001/171/EU of 19 February 2001 and 2006/340/EU of 8 May 2006
- German Packaging Act (Gesetz über das Inverkehrbringen, die Rücknahme und die hochwertige Verwertung von Verpackungen, VerpackG) of 5 July 2017 and last amended 22 Sep 2021.

We confirm that the glass containers supplied by us comply with Sect. 5 of the German Packaging Act on substance restrictions with regard to heavy metals (lead, cadmium, mercury and chromium VI).

Please refer to Standard Sheet T 134 "Glass packaging: Recyclability and use of recyclates according to § 21 Packaging Act".

#### 3. Good Manufacturing Practice (GMP Regulation)

Legal bases, regulations and directives:

- Regulation (EC) No. 2023/2006; of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food

W-0116-CE Rev. 12 vom 03.01.2023  
Gedruckte Vergleichsdokumente unterliegen nicht dem Änderungsrisiko.  
Die aktuelle Ausgabe befindet sich unter WisShare.

Wiegand-Glasiittenwerke GmbH  
Otto-Wiegand-Strasse 9  
D-96361 Steinbach am Wald  
Telefon: +49 9263 80-0  
Fax: +49 9263 80-1187  
mail@wiegand-glas.de  
www.wiegand-glas.de  
Sparkasse Kulmbach-Kronach  
BIC: BYLADEM1KUB  
IBAN: DE58 7715 0000 0570 1760 40  
Sitz: Steinbach am Wald  
Registergericht Coburg HRB 5852  
Geschäftsführer:  
Nikolaus Wiegand, Oliver Wiegand

Date: January 3, 2023 Page 2 of 4

We confirm that the glass packaging products manufactured by us are compliant with the above-mentioned GMP Regulation on good manufacturing practice for materials and articles intended to come into contact with food.  
We refer in particular to Article 5 (Quality assurance system), Article 6 (Quality control system) and Article 7 (Documentation).

#### 4. HACCP declaration

Legal bases, regulations and directives:

- Regulation (EC) No. 852/2004 of 29 April 2004 on the hygiene of foodstuff
- German Food Hygiene Ordinance (LMHV) of 8 August 2007, (BGBl. I No. 39) in the current consolidated version
- German Food and Feed Code (LFGB), 15 September 2021 (Federal Law Gazette (BGBl.) I, p. 4253), as amended most recently by Art. 7 of the Act of 27 September 2021 (BGBl. I p. 4530).

We confirm, as a supplier of high-quality packaging for the food industry, that we have implemented an HACCP system which is specifically adapted to our production process in accordance with the principles of the above-mentioned laws and regulations.

HACCP (Hazard Analysis and Critical Control Points) as mandated by the EC Food Hygiene Regulation (852/2004/EC) has been adopted by companies in the food industry as part of the quality assurance process.

#### 5. Traceability

Legal bases, regulations and directives:

- Article 17 of EC Regulation No. 1935/2004 of 27 October 2004 on materials and articles intended to come into contact with food

We confirm, based on the information imprinted on the pallet label, that we comply with traceability requirements for materials and articles intended to come into contact with food in accordance with EC Regulation No. 1935/2004.

EC Regulation No. 1935/2004 requires, inter alia, that traceability of materials and articles intended to come into contact with food should be ensured at all stages in order to facilitate control, the recall of defective products, consumer information and the attribution of responsibility.

With due regard to technological feasibility, business operators shall have in place systems and procedures to allow identification of the businesses from which and to which materials or articles and, where appropriate, substances or products covered by the Regulation and its implementing measures used in their manufacture are supplied.

W-0116-CE Rev. 12 vom 03.01.2023  
Gedruckte Vergleichsdokumente unterliegen nicht dem Änderungsrisiko.  
Die aktuelle Ausgabe befindet sich unter WisShare.

# Wiegand-Glas Ecology position paper

Date: January 3, 2023

Page 3 of 4

## 6. Glass composition and migration of substances into foods

Legal bases, regulations and directives:

- *EC Regulation No. 1935/2004 of 27 October 2004 on materials and articles intended to come into contact with food*
- *DIN ISO 719, version 2021-12; Hydrolytic resistance of glass grains at 98 degrees C, method of test and classification*

We confirm that the glass manufactured by us is conventional soda-lime glass which is tested in accordance with DIN ISO 719. This test confirms that the produced glass containers correspond to hydrolytic class 3 on account of the fact that the hydrochloric acid (0.01 mol/l) consumption per gram of glass grains does not exceed 0.85 ml.

We confirm in compliance with the provisions of the EC Regulation No. 1935/2004 that under normal or foreseeable conditions of use, our glass packaging products do not transfer their constituents to food in quantities which could

- endanger human health or
- bring about an unacceptable change in the composition of the food or
- bring about a deterioration in the organoleptic characteristics thereof

## 7. Guideline for proof of compliance

Legal bases, ordinances and directives:

- *Regulation (EC) No. 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with foodstuffs and repealing Directives 80/590/EEC and 89/109/EEC (Official Journal of the European Union L 338/4 of 13 November 2004)*
- *German Consumer Goods Ordinance in the version promulgated on 23 December 1997 (BGBl. 1998 I p. 5), in the current consolidated version*
- *Directive 94/62/EC on packaging and packaging waste and Directive (EU) 2018/852 amending Directive 94/62/EC*
- *Regulation (EC) No 1895/2005 of 18 November 2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food (Official Journal of the European Union L 302/28 of 19 November 2005)*
- *DIN EN 13427: 2004-10: Packaging Requirements for the use of European Standards in the field of packaging and packaging waste*

Article 16 of Regulation (EC) No 1935/2004 states that materials and articles covered by the specific measures must be accompanied by a written declaration stating that they comply with the rules applicable to them.

These specific measures are set out in Regulation (EC) 1935/2004, i. e. specific rules and quality requirements for food contact materials made of plastic, ceramics and regenerated cellulose. The specific measures are implemented in the national consumer goods ordinances and the European Regulation on the restriction on the use of certain epoxy derivatives also applies.

There are no specific legal regulations and therefore no obligation to issue declarations of compliance for food contact materials (e.g. food packaging) made from other materials such as

Date: January 3, 2023

Page 4 of 4

glass, steel, aluminium, paper and corrugated board. Only the general requirements of Regulation (EC) No. 1935/2004, such as good manufacturing practice, inertness and traceability, apply.

## 8. REACH declaration

Legal bases, regulations and directives:

- *Regulation (EC) No. 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) in the current consolidated version.*

We confirm that all raw materials on the supply chain side which are necessary to our glass manufacturing process comply with the requirements of the REACH Regulation, particularly with regard to registration.

Products manufactured by the glass industry (e.g. glass containers for packaging use) are articles as defined in the REACH Regulation because their shape, surface or design determines their function to a greater degree than their chemical composition. Therefore, these articles are not subject to mandatory registration requirement under REACH.

## 9. Radiologic hazards

We confirm that the container glass packagings manufactured by us

- have not been treated with ionizing radiation
- are not radioactively contaminated, either directly or indirectly

Wiegand-Glashüttenwerke GmbH



Nikolaus Wiegand      Oliver Wiegand

Bayerische Flaschen-Glashüttenwerke  
Vertriebs-GmbH  
Otto-Wiegand-Straße 9  
D-96361 Steinbach am Wald

# Tipologie di bottiglie individuate:

## Borgognotta

**Wiegand-Glas**

Band N 29,5-16,0-27,5

Standfläche  
2 Reihen Punkte

Füllhöhe  
750 ml  
MW ± 3,5 ml  
EW ± 10 ml

75cl 63mm

a	Kontur an E11056-C angepasst	30.09.24	M.Fr.
Rev.	Änderung	Datum	Name
Eigentum der Wiegand-Glashüttenwerke GmbH Für diese Zeichnung behalten wir uns alle Rechte vor. Ohne unsere Genehmigung darf diese weder vervielfältigt noch Dritten zugänglich gemacht werden. Auf § 2 Ziffer 7 Urheberrechtsgesetz und § 18 UWG wird hingewiesen. Die Wiegand-Glashüttenwerke GmbH übernimmt keine Gewähr dafür, dass die Herstellung und Benutzung dieses Produkts nicht in Schutzrechte wie Marken-, Gebrauchs-musterrechte oder Ähnliches oder Urheberrechte Dritter eingreift und/oder keine Schäden bei Dritten hervorruft.			
Wiegand-Glashüttenwerke GmbH Otto-Wiegand-Straße 9 D-96361 Steinbach am Wald			
2024	Datum	Name	Maßstab
gezeichnet	03.06.24	D.Eb.	1:1
nach Zeichnung: E11056-A / 27.03.24 / M.Fr. DIN 6129 Freimaß Toleranz			
Inhalt RV.: ca. 775 ml MW +/- ml EW +/- ml			
Gewicht ca.: 370 g			
Maßbehältnis nach FertigPackV JA			
Benennung: 0,75 l. Bourgogne Caractere L			
Artikelzeichnung			
Mündung: Band N 29,5-16,0-27,5 Halsdurchgang: Ø 17,5 min.			
Projekt Nr.:	Zeichnungs-Nr.:		
039/24	0294-77-AZ-A		
Artikel Nr.:	0294	Mü-Nr.:	77

## Renana

**Wiegand-Glas**

Band S 29,5-16,0-27,5

STANDFLÄCHE:  
Halbmonde

Füllhöhe  
750 ml  
MW ± 3,5 ml  
EW ± 10 ml

0,75l 63mm

a	Mündungsbenennung geändert	25.04.24	M.Be.
Rev.	Änderung	Datum	Name
Eigentum der Wiegand-Glashüttenwerke GmbH Für diese Zeichnung behalten wir uns alle Rechte vor. Ohne unsere Genehmigung darf diese weder vervielfältigt noch Dritten zugänglich gemacht werden. Auf § 2 Ziffer 7 Urheberrechtsgesetz und § 18 UWG wird hingewiesen. Die Wiegand-Glashüttenwerke GmbH übernimmt keine Gewähr dafür, dass die Herstellung und Benutzung dieses Produkts nicht in Schutzrechte wie Marken-, Gebrauchs-musterrechte oder Ähnliches oder Urheberrechte Dritter eingreift und/oder keine Schäden bei Dritten hervorruft.			
Wiegand-Glashüttenwerke GmbH Otto-Wiegand-Straße 9 D-96361 Steinbach am Wald			
2024	Datum	Name	Maßstab
gezeichnet	28.02.24	M.Fr.	1:1
nach Zeichnung: e10811- / 14.08.23 / L.Kn. DIN 6129 Freimaß Toleranz			
Inhalt RV.: ca. 767 ml MW +/- ml EW +/- ml			
Gewicht ca.: 405 g			
Maßbehältnis nach FertigPackV JA			
Benennung: 0,75 l. RenanaSchlegel 329			
Artikelzeichnung			
Mündung: Band S 29,5-16,0-27,5 Halsdurchgang: Ø 17,1 min.			
Projekt Nr.:	Zeichnungs-Nr.:		
109/2023	0164-28-AZ-A		
Artikel Nr.:	0164	Mü-Nr.:	28

Il vetro della bottiglia individuata di colore foglia morta potrà essere prodotto in lucido oppure con effetto satinato.



# Personalizzazione bottiglia

Si intenderebbe **decorare il vetro della bottiglia con riproposizione del marchio sul collo bottiglia** - verificando l'aspetto di centratura dell'etichetta da parte dei singoli soggetti produttori -, **o su fondo corpo con la dicitura "Strada dei vini Lison - Pramaggiore" che si sviluppa lungo la circonferenza della bottiglia**. In alternativa, si può optare per l'applicazione **serigrafica** op **tampografia** op hot stamping del marchio, anche se ciò

significherebbe un doppio passaggio funzionale alla lavorazione del vetro, anche in termini logistici, con relativa incidenza sui costi.

Si rende opportuno dare visibilità al **QR code** che permetterà al cliente/utente, inquadrandolo, di accedere alla piattaforma online dedicata alla Strada. Tale QR code si potrà riprodurre o su bindello/collarino o su fondo bottiglia con personalizzazione del vetro o tecnica serigrafica.

# Bottiglia Borgognotta

Serigrafia o Tampografia

**Nota bene:** ciascun produttore andrà ad applicare la propria etichetta per tipologia di vino



# Bottiglia Renana

Serigrafia o Tampografia

**Nota bene:** ciascun produttore andrà ad applicare la propria etichetta per tipologia di vino



# Bottiglia Renana

Personalizzazione del vetro

**Nota bene:** ciascun produttore andrà ad applicare la propria etichetta per tipologia di vino



# Bottiglia Borgognotta

Personalizzazione del vetro

**Nota bene:** ciascun produttore andrà ad applicare la propria etichetta per tipologia di vino



# Bottiglia Renana e Borgognotta

Hot stamping

**Nota bene:** ciascun produttore  
andrà ad applicare la propria etichetta  
per tipologia di vino



## SCELTE IN LINEA TECNICA

Applicazione dei quattro marchi scelti in linea tecnica dal Gruppo di lavoro su bottiglia della tipologia **Renana**:

**Nota bene:** ciascun produttore andrà ad applicare la propria etichetta per tipologia di vino



## SCELTE IN LINEA TECNICA

Applicazione dei quattro marchi scelti  
in linea tecnica dal Gruppo di lavoro  
su bottiglia della tipologia **Borgognotta**:

**Nota bene:** ciascun produttore  
andrà ad applicare la propria etichetta  
per tipologia di vino

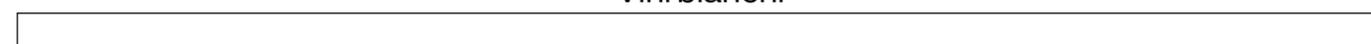


Si potrà definire nel corso del tempo un colore di vetro per tutte e 5 le denominazioni.

Si presenta qui una proposta di palette colori per le 5 denominazioni sulla base del catalogo colore a disposizione di **Wiegand-Glas**.



Vini bianchi



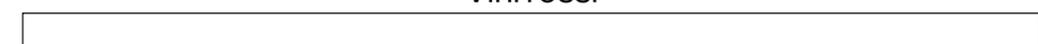
Dead leaf/Foglia morta

Olive/Oliva

Flint/mezzobianco



Vini rossi



Green/Verde

Masson/Verde francese classico



---

**La presente documentazione e l'attività di ideazione e progettazione connessa al presente documento è da considerarsi proprietà intellettuale di Metodo studio ai sensi della normativa sul Diritto d'autore (Legge 22.04.1941 n. 633 art 2 comma 10) ed il Codice della Proprietà industriale (D.Lgs 30/2005 art 44). Pertanto il presente materiale e la ideazione e progettazione non può essere utilizzata da terzi senza esplicita autorizzazione a seguito di un contratto da parte di Metodo studio.**